

High-Speed Rolling Door

1.8 Inspection Rules

Examination	Model	AUTOREP-FENROLL
Metallic Frame.		
Assembly fixing		
To tighten screws.		Every 6 months
To verify the soldering cord.		Every 6 months
Motoreductor		
To verify the state and the wear of the break, as well as the correct operating mode of the break lever.		Every 6 months
To verify the fixings of the couple support and the shock-absorber.		Every 6 months
Rolling axis		
To tighten fixings and bearings.		Every 6 months
Training axis		
To tighten fixings of the training axis.		
To verify the fixings of training pivots of the aluminium axis.		
Door blade		
To verify the absence of fissures and stripes on the whole blade.		Every 6 months
To control blade fixings on the rolling axis		Every 6 months
To control the superior and inferior photocells		Every 6 months
To control the zip operating mode		Every 6 months
Lateral frames		
To verify the fixing and the vertical guides state.		Every 6 months
To control the wiring		Every 6 months
To verify the assembly and the photocell operating mode.		Every 6 months
To clean the photoelectrical barrier and the beam.		Every 6 months
Electrical control box and Added optional boards		
To verify the entirety of the wiring map.		Once per year
To control the main switch and the closure of the control box.		Once per year
To verify the fixing.		Once per year
Electrical functions		
Run of the door		
To control the opening and closure positions of the closure guides.		Every 6 months
Security mechanisms and drive		Every 6 months
To clean the optical of the security photoelectrical barrier.		Every 6 months
To verify the fixing and the operating mode of the end of run switches		Every 6 months
Electrical components		
To visually control and look for any kind of mechanical damage		Once per year
Mechanical Functions		
To verify the operating mode and the state of the couple support during the operating.		Every 6 months
To examine the behaviour of the blade roll up		Every 6 months